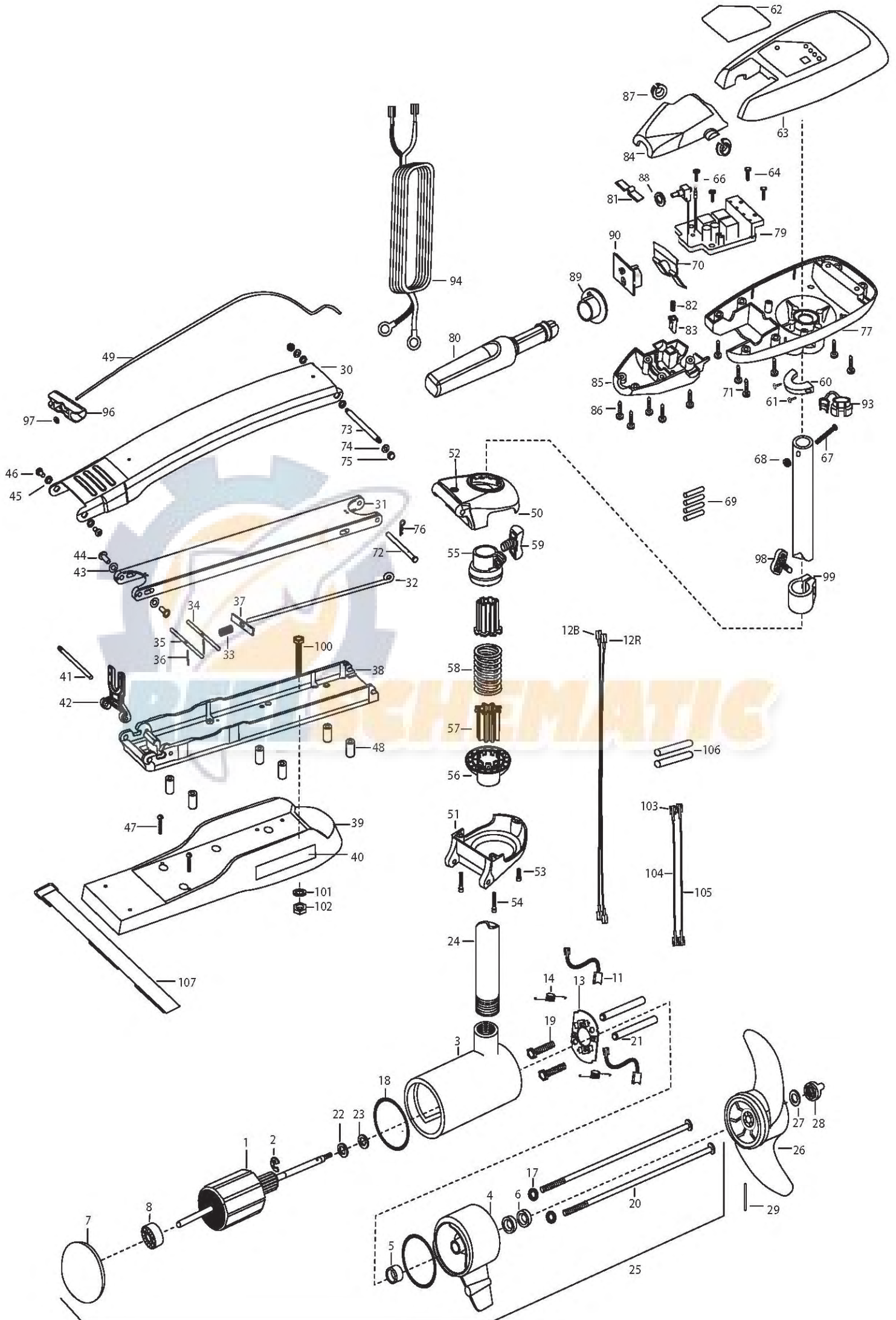


Riptide 80 SM (BowGuard 360°)
80 LBS THRUST
24 VOLT 56 AMP
52" or 62" SHAFT

for use with "AI" serial numbers
3-year warranty from the date of purchase



1	2-100-214	ARMATURE ASSEMBLY 24V 4.0 74#	36	2152610	SPRING- PIN LOCKBAR [2.EA]	73	2262604	PIN - BWGRD UPPER THREADED SS
2	788-040	RETAINING RING	37	2262703	SPRING STOP MAXXUM	74	2261722	WASHER- FLAT 5.16-18 SS [2.EA]
3	2-200-397	CENTER HOUSING ASSEMBLY 4.0 MAGNE	38	2993982	BOWPLATE/INSERT LONG, SW- 62"	75	2223100	NUT- TENSION 5/16 [2.EA]
4	2-300-376	BRUSH END HOUSING ASSEMBLY 4.0 SW		2993983	BOWPLATE/INSERT STD, SW- 52"	76	2260806	CLIP- HAIR SPRING
5	144-017	BEARING- FLANGE	39	2263915	MOTOR REST LONG-MAXXUM WHITE - 62"	77	2062596	CONTROL BOX- SW WHT
6	880-025	SEAL [2.EA]		2263914	MOTOR REST STD- MAXXUM WHITE - 52"	79	2184005	CONTROL BOARD ASSEMBLY 24/36V
7	421-360	PLAIN END HOUSING ASSEMBLY 4.0	40	2065676	DECAL- MOTOR REST RT W [2.EA]	80	2990915	HANDLE ASSEMBLY W/O U- JOINT
8	140-010	BALL BEARING	41	2260505	PIN- HINGE (HEADLESS) SS	81	2302742	SPRING- DETENT (OFF) SS
9	990-045	THRUST SPACER	42	2293811	YOKE- MAX MOUNT- POLYPROPYLENE	82	2302745	SPRING- RELEASE BUTTON SS
10	992-010	SPRING WASHER [2.EA]	43	2261708	WASHER- 3/8 X 1/2 X .010 SS [2.EA]	83	2303720	RELEASE BUTTON- HANDLE
11	186-094	BRUSH 4" W/TERMINAL [2.EA]	44	2267318	BEARING- NYLINER [2.EA]	84	2060411	HANDLE TOP HALF- MAXIMIZE
12B	640-021	BRUSH WIRE 10 AWG- BLACK	45	2293501	BUSHING- STAINLESS STEEL [4.EA]	85	2060415	HANDLE LOWER HALF
12R	640-126	BRUSH WIRE 10 AWG- RED	46	2263500	BOLT- SHOULDER (MAXXUM) [2.EA]	86	2303412	SCREW - 6-20 X 5/8 SELF TAP [5.EA]
13	738-004	BRUSH PLATE- 4" TERMINAL	47	2263434	SCREW- #8-18X1 PPH SS [2.EA] --52"	87	2060005	BEARING- HANDLE PIVOT [2.EA]
14	975-041	SPRING- TORSION [2.EA]	48	2261505	SPACER- MOTOR REST [6.EA] --52"	89	2992852	ACTUATOR- CAM
17	701-009	O-RING- THRU BOLT [2.EA]	49	2251601	ROPE- 40", MAXXUM MOUNT	90	2184020	POT ADAPTER
18	701-043	O-RING [2.EA]		2994833	BAG ASSEMBLY, MAX STABILIZER KIT - 62"	93	2052900	STRAIN RELIEF- C.CORD/C
19	830-027	SCREW- SELF-THREAD 10-32 X 2 [2.EA]		2991764	BOWGUARD ASSEMBLY SW WHT HCT	94	2090650	LEADWIRE- 10 GA (RINGS)
20	830-094	THRU BOLT- 12-24 X 10.31 [2.EA]	50	2772318	BRACKET BASE TOP/EYELET ASSMBLY WHT	96	2150400	PULL- GRIP
21	973-025	SPACER- BRUSH PLATE [2.EA]	51	2991772	BRACKET BOTTOM/BEARING ASSMBLY WHT	97	2151700	WASHER- EYE SHAFT (.562 OD)
22	990-051	WASHER- STEEL THRUST	52	2772352	EYELET KIT -ROPE	98	2011366	SCREW- COLLAR/NEW KNOB SS
23	990-052	WASHER- NYLATRON	53	2263422	SCREW 5/16-18 X 1" SHCS SS	99	2031520	COLLAR- DEPTH (W/O INSERT)
24	2032085	TUBE- COMPOSITE - WHT - 62"	54	2263424	SCREW 5/16-18 X 2-1/2" SHCS SS [2.EA]		2994832	BAG ASSEMBLY- MAX- 62"
	2032034	TUBE- COMPOSITE- WHT - 52"		2884701	SLEEVE/INSERT KIT		2994830	BAG ASSEMBLY- MAXXUM
25	2316226	MOTOR ASSEMBLY 24V 4 VARS SW 74W	55	2261525	SPRING- SLEEVE, UPPER	*100	2263431	SCREW- 1/4-20 X 3.5 PPH [6.EA]
	1378132	PROPELLER KIT	56	2261535	SPRING- SLEEVE, LOWER	*101	2261713	WASHER- 1/4 FLAT SS [6.EA]
26	2331160	PROPELLER- W/WEDGE 2	57	2264702	INSERT- TUBE (2 PER) B.MNT	*102	2263103	NUT- 1/4-20 NYLOCK JAM SS [6.EA]
27	2091701	WASHER (LARGE)	58	2262705	SPRING- BOWGUARD, SS	107	2994841	STABILIZER KIT
28	2198401	ANODE-ZINC 4.0 LWR UNIT	59	2011366	SCREW- COLLAR/NEW KNOB SS			
29	2262658	PIN- DRIVE SS	60	2061517	COLLAR- CTRL BOX SW WHITE			
	2771844	MOUNT, BOW ASMB, SW LONG - 62" W/BG	61	2263434	SCREW- #8X1" PPH TYPE 25 SS			
	2771843	MOUNT, BOW ASMB, SW STD - 52" W/BG	62	2095684	DECAL- COVER RT80/B/H/C			
30	2264249	ARM UPPER- SW LNG WHT - 62"	63	2300219	COVER- CONTROL BOX RIPTIDE WHITE			
	2264244	ARM UPPER- SW STD WHT- 52"	64	2043427	SCREW- #8-18 X 7/8 SS [2.EA]			
31	2994320	ARM- LOWER ASSEMBLY LG WHT SW- 62"	66	2043427	SCREW- #8-18 X 7/8 SS [2.EA]			
	2994310	ARM- LOWER ASSEMBLY STD WHT SW-52"	67	2263406	SCREW- #10-24 ZP 2 SS			
32	2153605	EYE SHAFT- 2LOCKBAR LONG SS- 62"	68	2333101	NUT- HEX #10-24 UNC NYLOCK SS			
	2153603	EYE SHAFT- 2LOCKBAR STD SS - 52"	69	2305401	SHRINK TUBE- .374 X 1.50 [4 EA.]			
33	2152701	SPRING- LOCKBAR SS	70	2302743	SPRING- DETENT (HANDLE-TILT)			2889460 seal & oring kit
34	2233601	LOCKBAR SS	71	2303412	SCREW- #6-20 X 5/8 SELF TAP [6.EA]			
35	2233603	LOCKBAR- REAR- SS	72	2262606	PIN- CLEVIS SS MAXXUM BWGRD			

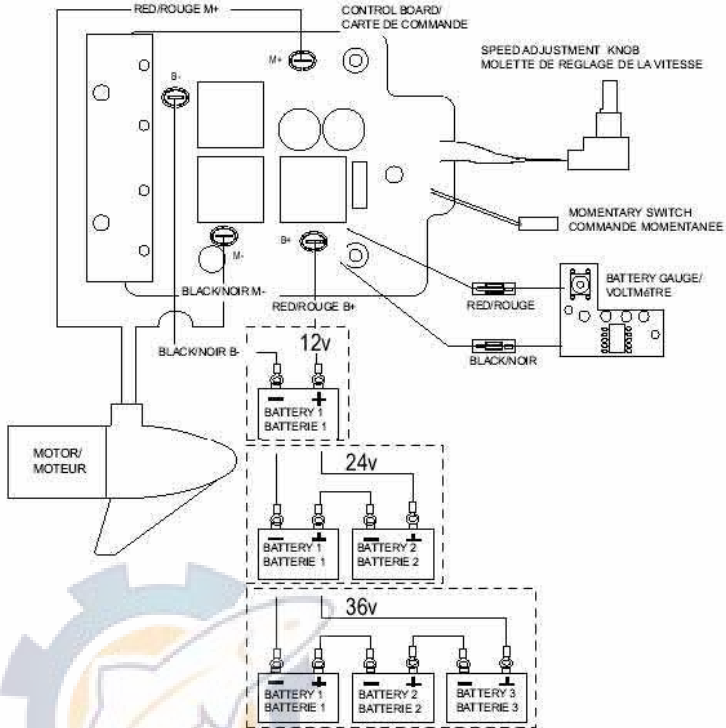
* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

p/n 2194935 REV. N 30800

4-08

RipTide 80SM is 24-volts only!

wiring diagram for control board #2184003:



wiring diagram for control board #2184005:

